

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
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OTHER : ☐					

Work Order ID 163582

Thursday, June 29, 2017 3:31:49 PM

163582

Page 3

Item ID: D5369-2 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cable Guard
Start Date: 7/5/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 7/17/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.40							
Quality Control									

17/7/17 


JUL 13 2017

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		OTHER : ☐							

Picklist Print

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Page 1

Work Order ID: 163582

163582

Parent Item: D5369-2

D5369-2

Parent Item Name: Cable Guard

Start Date: 7/5/2017

Required Date: 7/17/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 15.12.09 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MUHMWB1.750X1.00 0X96.00		Purchased	No			100	f	8.0000	6.52	27.45263			

*MI IHMWB1 750X1 000X96 00

**

UHMW 1.75x1.00x96.00 (Tolerance +/- .010)

Location

Loc Qty

Loc Code

m

8

m134462

8

MUAMWB 1.00

→ 137443

—————→

4.623 sq/ft

Did not pull mat'l!

Inf
17/07/13

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DART AEROSPACE LTD		Work Order:	163582
Description: Cable Guard		Part Number:	D5369-2
Inspection Dwg: D5369 Rev: A		Page 1 of 1	

INSPECTION SHEET

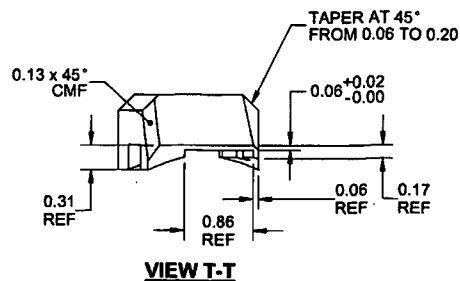
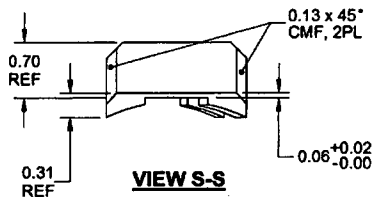
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.06	+0.020/-0.000	.060	✓		U gage M-08	
0.13 x 45°	+/-0.030 x +/-0.5°	.130 x 45°	✓		"	
1.44	+/-0.030	1.435	✓		"	
0.31	+/-0.030	.310	✓		"	
24°	+/-0.5°	24°	✓		C-square	
50°	+/-0.5°	50°	✓		"	
0.54	+/-0.030	.535	✓		U gage M-08	
0.31	+/-0.030	.310	✓		"	
0.48	+/-0.030	.480	✓		"	
0.87	+/-0.030	.875	✓		"	
1.75	+/-0.030	1.750	✓		"	
Ø0.316	+0.006/-0.001	.316	✓		"	
2.00	+/-0.030	1.990	✓		"	
1.63	+/-0.030	1.620	✓		"	
0.29	+/-0.030	.290	✓		"	
7.65	+/-0.030	7.640	✓		"	
8.03	+/-0.030	8.020	✓		"	
8.78	+/-0.030	8.780	✓		M-type	
9.26	+/-0.030	9.260	✓		"	
12.03	+/-0.030	12.03	✓		"	
12.78	+/-0.030	12.78	✓		"	
13.16	+/-0.030	13.16	✓		"	
20.71	+/-0.030	20.71	✓		"	
25.71	+/-0.030	25.71	✓		"	
43.71	+/-0.030	43.71	✓		"	
61.71	+/-0.030	61.71	✓		"	
65.66	+/-0.030	65.66	✓		"	
72.76	+/-0.030	72.76	✓		"	
73.00	+/-0.030	73.00	✓		"	
76.09	+/-0.030	76.09	✓		"	
76.92	+/-0.030	76.92	✓		"	
78.12	+/-0.030	78.12	✓		"	

Measured by:	14 9-89	Checked by:	45 9-89	QC Inspector:	
Date:	17/07/13	Date:	2017-7-14	Date:	

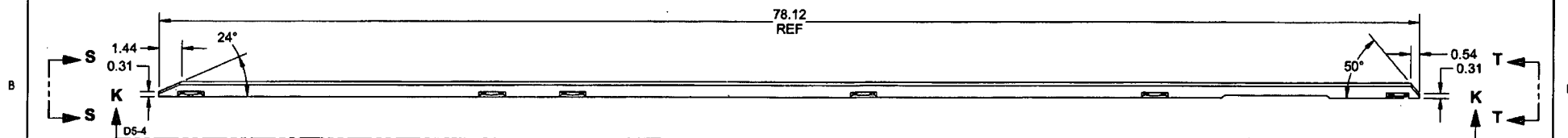
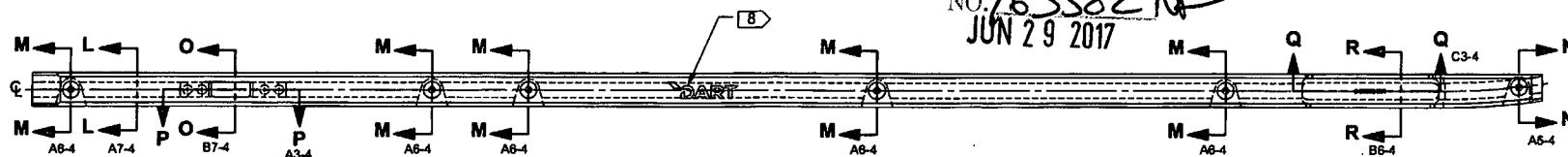
Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	16.03.30	New Issue	KJ	AA

8 7 6 5 4 3 2 1



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JUN 29 2017



D5369-2 CABLE GUARD

NOTES:

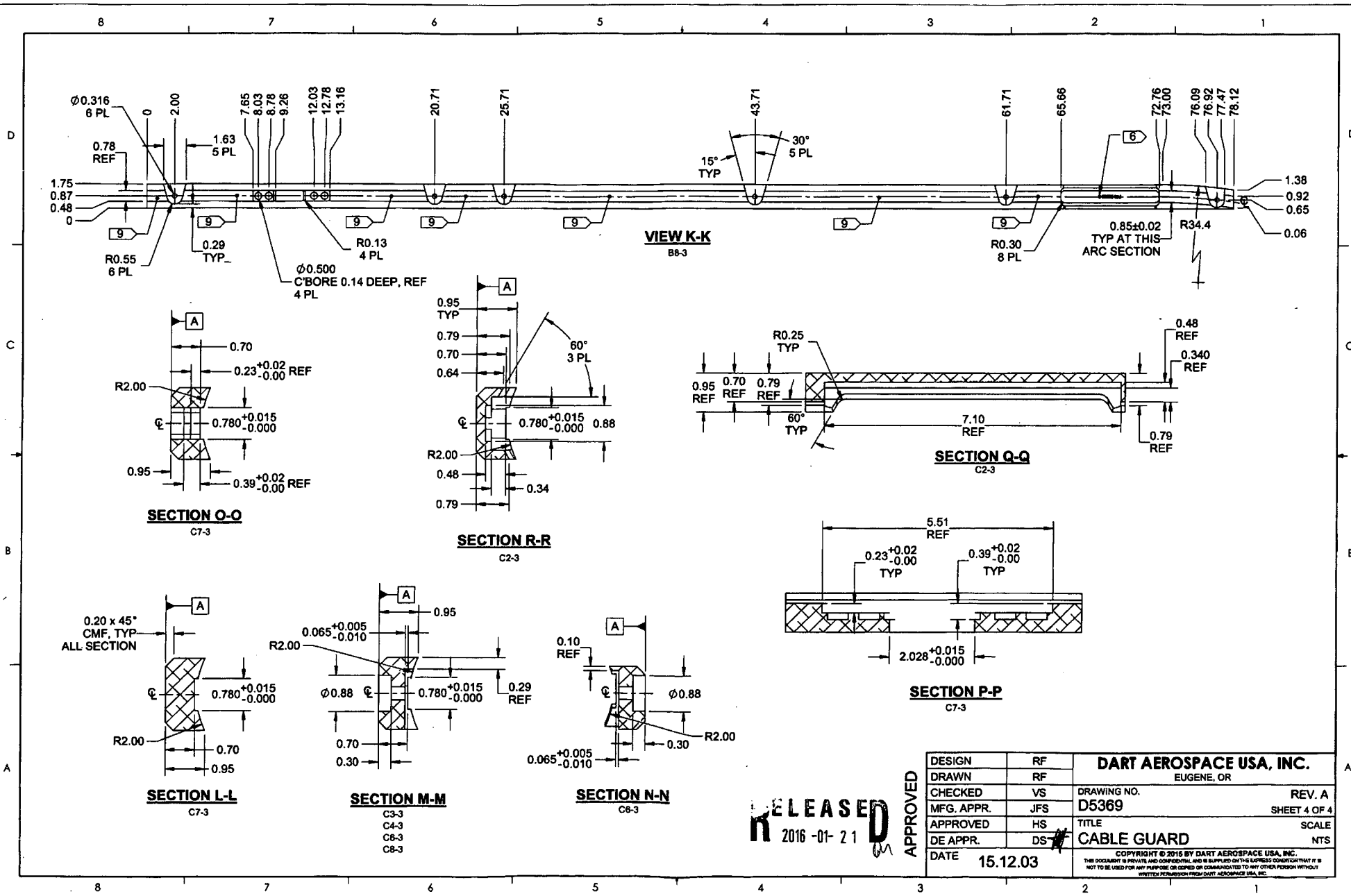
- 1) MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMWB100
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.020 TO 0.040 MAX
- 6) IDENTIFICATION: ENGRAVE P/N ON LOWER SIDE TO MAX DEPTH OF 0.010 AND MIN RADIUS OF 0.010
- 7) WEIGHT: 3.17 lbs
- 8) ENGRAVE DART LOGO AS SHOWN ON UPPER SIDE TO MAX DEPTH OF 0.015 AND MIN RADIUS OF 0.125
- 9) MACHINE CONSTANT SECTION L-L UNLESS OTHERWISE NOTED
- 10) ALL HOLES DRILLED ON CENTERLINES
- 11) UNDEFINED FEATURES CONTROLLED BY CAD FILE D5369-2 REV. A.SLDPRT

RELEASED
2016-01-21

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
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CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5369	SHEET 3 OF 4
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CHECKED	VS	DRAWING NO.	REV. A
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